



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G00332-3G-1
Job Sheet 184947



Part No: RBW6405G00332-3G-1 Job Qty: 4 ea

Part Name: Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6405G00332-3G Rev. 5 IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining-4		PS 18-11-25
120	Mori Seiki	4 pcs	11/16/18	11/16/18	0.00	4.00	MORI NV5000-2		PS 18-11-25
130	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC2-2		PS 18-11-25
140	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC8		PS 18-12-01
160	Outsource	4 pcs	11/16/18	11/16/18	0.00	0.00	Outsource4		DEC 10 2018
180	Packaging	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging2		38
190	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC6		9-89
200	Packaging	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		21
210	QC21-SA	4 Ea	11/16/18	11/16/18	0.00	0.00	QC21		DEC 11 2018

Part Op 120 - ***Cut blanks to 10.44**** 1-Machine as per folio FC384 FOLIO REV: AA DWG REV: 5
Descriptions: 2-Deburr
160 - -Issue P/O to GROUPE ALTECH; PO 041916 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.500X01.250	6061-T6 Bar 2.50 X 1.25	3.4640 ft (.866 ea)	90-Start up Operation	54084789

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.500X01.250	3	8	0

Part Specifications

could not be found.

Plex 10/19/18 8:42 AM Dart.lajeunesse.marie



Container No: S131281

Part: RBW6405G00332-3G-1

Job No: 184947

Serial No/Batch: S131281

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/26/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
										QC / QA Coordinator Approval															
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								

DART AEROSPACE LTD		Work Order:	184947
Description: Base		Part Number:	ABW6405600372-36-1
Inspection Dwg:	Rev: 5	Page 1 of 1	

INSPECTION SHEET

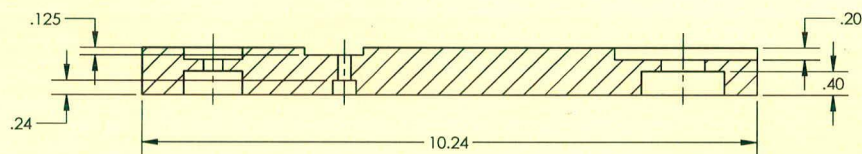
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.79	H/- .010	.795	✓		ML 06	
2.364	H/- .005	2.364	✓		ML 06	
Q.323	-.001 H-.006	.323	✓		pin	
Q.978/-9792		.978	✓		pin	
J.200	H/- .010	.200	✓		ML 06	
3.935	H/- .005	3.935	✓		ML 08	
2.755	H/- .005	2.755	✓		ML 08	
.988	H/- .002	.988	✓		pin	
Q.089	-.001 H-.004	.089	✓		pin	
J.28	H/- .010	.278	✓		ML 06	
2x.95	H/- .010	2.952	✓		ML 08	
2x.59	H/- .010	.585	✓		ML 08	
.986	H/- .002	.986	✓		pin	
2x1.70	H/- .010	1.702	✓		ML 08	
2x.85	H/- .010	.849	✓		ML 08	
J.20	H/- .010	.200	✓		ML 06	
J.40	H/- .010	.400	✓		ML 06	
J.24	H/- .010	.240	✓		ML 06	
J.125	H/- .005	.126	✓		ML 06	
10.24	H/- .010	10.239	✓		ML 06/ML 08	
Q.98	2001 H-.010	.979	✓		pin	
J.40	H/- .010	.400	✓		ML 06	
.98	H/- .010	.981	✓		pin	
.328	H/- .005	.329	✓		pin	
Q.216	-.001 H-.004	.219	✓		pin	
.392	H/- .005	.393	✓		pin	
1.738	H/- .005	1.737	✓		ML 06	
3.690	H/- .005	3.689	✓		ML 06	
1.421	H/- .005	1.421	✓		ML 08	

Measured by: P.D. /mf	Checked by: D.E.	QC Inspector:
Date: 18-11-25	Date: 18-12-01	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

$\phi .323$ THRU ALL
 $\sqcup \phi .9792 \nabla .20$
 $\phi .9780$
 (S.F. -3)



Technical drawing of a mechanical part showing a cross-section with a width dimension of 2.364.



18-10-10

		REV 5
TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL		
DWG NO. RBW6405G00332-3C-1		
MATL: 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH RED ANODIZE		.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° SURFACES ± 1/32
SPEC MIL-A-8625, TYPE II, CLASS II		1. BREAK ALL SHARP EDGES .015 ± .005 OR .01SR
DRAWN BY: PERRITT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH		3. INTERPRET DIM AND TOL PER ASME Y14.5-2009
OPQS APPR: ANDERSON		USED ON MODEL
QA APPR: LINDSAY		AGUSTA
APPROVED: MACKOVJAK		
SCALE 1:2	DATE 1/13/2008	SHEET 2 OF 7



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041916**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041916

PO Date: 12/3/18

Due Date: 12/19/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186662	RBT112800-3	PTO Seal Install Tool -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/10/18	21 pcs	0 pcs	21 pcs	\$5.83/pcs	\$122.43
214 DEC 10 2018											
Line Item Note Can we pick up first thing Monday morning?											
2	186574	RBW6205G19432-3G-3	Receiver -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/19/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32
4x DEC 07 2018											



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PURCHASE ORDER **PO041916**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184992	RBWSI-HT-12AS-M-2	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/10/18	11 pcs	0 pcs	11 pcs	\$5.83/pcs	\$64.13
						DEC 10 2018					
4		RBW6205G26251-3G	Spacer -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/13/18	6 pcs	0 pcs	6 pcs	\$5.83/pcs	\$34.98
						DEC 07 2018					
5	184947	RBW6405G00332-3G-1	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/13/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32
						DEC 10 2018					
6	183081	SWA3-300	Wire Clamp -Issue P/O to ATG; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$5.83/pcs	\$58.30
						DEC 07 2018					

DAS
38
9-89



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PURCHASE ORDER **PO041916**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note	* FRIDAY PLEEEEEEEEEEEEEEEASE? *										
	:)										
										Grand Total:	\$326.48

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/4/18 8:05 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916744

Date: 10-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
21 ea	Part: RBT112800-3 PTO Seal Install Tool Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24268	Rev: 3A PO: PO041916 Line: 1	
11 each	Part: RBWSI-HT-12AS-M-2 Base Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24270	Rev: A PO: PO041916 Line: 3	
4 each	Part: RBW6405G00332-3G-1 Base Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24272	Rev: 5 PO: PO041916 Line: 5	DAS 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>12/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

